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Oct 27 11

D3438-042

Job Sheet 166767



Part No: D3438-042

Job Qty: 2 ea

Part Name: Weldment Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/27/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea	10/26/17	0.00	0.00	Start up container	AUG 27 2017
100	Large Fab	2 pcs	10/26/17	0.00	2.56	Large Fab 2	
110	QC	2 pcs	10/26/17	0.00	0.00	QC9	
120	QC	2 pcs	10/26/17	0.00	0.00	QC5	
130	HandFinish	2 pcs	10/26/17	0.00	0.97	HandFinish1	2017/10/30 JSL
140	QC	2 pcs	10/26/17	0.00	0.00	QC3	
150	Large Fab	2 pcs	10/26/17	0.00	2.56	Large Fab 2	
160	QC	2 pcs	10/26/17	0.00	0.00	QC10	
170	QC	2 pcs	10/26/17	0.00	0.00	QC5	
180	Powdercoat	2 pcs	10/26/17	0.00	0.28	Powdercoat1	
190	HandFinish	2 pcs	10/27/17	0.00	0.97	HandFinish3	
200	QC	2 pcs	10/27/17	0.00	0.00	QC3	
210	Packaging	2 pcs	10/27/17	0.00	0.00	Packaging3	
220	QC21-SA	2 Ea	10/27/17	0.00	0.00	QC21	

Part Op 100 - 1-Cut D2244 to 79.63" at 34° as per Dwg D3438 3-Weld one cap, LUG PLATES & MOUNTING ANGLE as per Dwg Descriptions: D3438 using DT8343 4-Grind

150 - Weld last cap per dwg D3438 & grind flush

180 - 1-Touch up alodine

190 - Wing Walk as per Dwg 3438 and QSI 005 4.4 Mask off 0.5 each side of D2561 lugs

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2244-116	2	41	0	0
	D2561	4	19	0	0
	D2673-34	4	40	0	0
150-Large Fab	D2564	4	23	0	0

Part Specifications

Specifications could not be found.

200 m136158 CPC

Plex 10/16/17 3:14 PM Dart.lajeunesse.marie

AUG 27 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					